

SOUTH PRODUCTION NOTES

Sept 23, 2015
11-7 Shift notes

BASF EMPLOYEES

298 Last Recordable
230 Last Lost Time

#1 MED / AI 3952 done, will clean up for AI 5637 next:

We are finished running the 3952, we can start cleaning. Start from the top down, no wash out needed (No activity midnight shift)

#1 RC / AI 3952 done:

Done feeding, Calciner was reversing when chain popped off late day shift Tuesday. Maintenance notified and work order written...also open work order for training the rollers (not completed). UPDATE: maintenance worked on re-installing chain, but when calciner is put into reverse, the west thrust roller moves and chain keeps popping off. Pete will provide notes for Greg Menz in morning...will need additional work done to fortify this before running again.

#2 MED line / Cu 0860:

Done with current run

Need to clean out the Stations in the powder room so that new cutters can be installed (working on this afternoon shift, continue midnight shift)

#2 RC/ Cu 0860 done, Cu 1202 pills next:

Only item required for changeover to Cu 1202 is screen change (3 mesh oversize, which is already in screener – verify this; and .176 x 1/2 fines, and that screen on table by screens cabinet 2nd floor – needs cleaned up first)

#3 MED line / D 0704:

Begin mixing late afternoon after recipe check by Bodmann. If running ok, continue midnight shift. Bodmann will be here if any questions 11-7 Tues night for 4601 west pfadler engineering coverage.

#3 RC / D 0704:

Cleaning should be finished. Screen for the cutter was taken out.
Need to set up bag station (No activity midnight shift).

#4 RC / D-0222 rescreening:

Hold

#5 RC / Catoxid:

Continue feeding, will need to stop on midnight shift for a short time and inspect the mezzanine-level vac-u-max filter and housing. May need to clean out the housing, then close up and restart feed. Should have 7-8 bags left to feed by midnight shift.

Keep feed rate up and watch pressure on the vacumax filters.
Will be done when out of material. We need to do a quick change over when done.

#6 RC & Dryer / D 1781:

Continue to run, and coordinate with Schirmer for buggy lifts.
Need to keep feed rate no higher than 250lbs, we are having an issue with excessive fines.
If for any reason this line goes down we need to get maintenance in asap to get it restarted. Under a tight deadline.

West Pfaudler / 4601

Pressure meter has been fixed. Restarted 1st batch and should be finished with drying steps by end of afternoon shift Tues. Continue with next steps per the batch instruction sheet, and GO SLOW!

East Pfaudler/ D 1781:

Continue and coordinate with Schirmer to get lifts done.
Only 13 batches left as of day shift Tuesday.
New DI bottles installed on day shift Tuesday.

6 Tank:

Tank empty

7 Tank:

Cleaned and rinsed

National Dryer / Clean.

Belt cleaned, hold.

PK Blender: Catoxid is done:

Building has been washed down again. Need to set up for D-0222 impreg.

Dust collector will need to be blown down by switching the magnahelic gauge to 0 and then shutting off the blower when it starts to blow down.

Gauge should be reset at 3.5 and 4.25

Abbe Blender: D 5206 is next

Lucas verified that the pipe and pumps are working properly.
There is one pump that is leaking but is not hooked up to the system, it has been locked out for the upcoming 5206 run.

Tower 3 / E 474 done and tower washed out, hold for DPT 101:
Will be running DPT-0101, Kristen to advise when to start

Tower 6 / DPT 101:

Loaded on day shift, started up afternoon but had to reload recipe. Completed and now running OK...continue.

Cu-0860 repacking in screening room:

Done- holding
Work being done in the screen room the rest of the week to replace floor drains.
Need more drums.

NOTE: there may only be a handful of drums left to do (maybe 9). When they arrive, will advise when we can work on these (after the floor drain work completed).

North Screener / DPT-0101:

Need to change over to DPT-0101

South Screener / DPT 101 next:

Changed over to DPT-0101.

#2662 (west) Pill Machine /

Down for cleaning, retooling.

#2664 (east) Pill Machine /

Down for cleaning, retooling.

TK #2 / down:

Done.

TK #4 / Cu 0540:

Saggers have been changed out and bringing up temps now.

Hydraulics have been fixed and we are running although small hydraulic leak was detected. Also, kiln has periodically stopped. Make sure GLs and maintenance are notified when this occurs.
Still having intermittent issues with the scale head shutting off and then turning back on. NOTE: BI Mill done for now.

Harrop Kiln / AI 3920:

All material is finished.

Building 27 Belt Filter / 6081:

Running trials now. Man with 2 operators when able.

PRODUCTION PRIORITIES:

- 1) #6RC/East Pfaudler
- 2) West Pfaudler
- 3) #1 MED/#1 RC
- 4) South Precip/Dry
- 5) South PK/.#5 RC
- 6) #4 Tunnel Kiln/Ross Mixer
- 7) #2 RC North
- 8) #2 MED/#2RC
- 9) #3 MED/#3RC
- 10) North PK/Wyssmont